

# Product Data Sheet



## Steel Cladd Truck & Tractor High Build Enamel

No	SC01
Date	05/24

Steel Cladd products are manufactured to the highest quality and performance standards to ensure complete customer satisfaction.

### DESCRIPTION

Steel Cladd Truck and Tractor High Build Enamel is a superior quality, high gloss paint specially design for mild steel and iron surfaces where a durable finish is required. This product has excellent adhesion and hiding power properties.

### PRODUCT RECOMENDED USES

- Suitable for use as finishing coat for tractors, trucks, trailers, agricultural machinery and implements.
- Can be used on garden furniture and carports.

### PRODUCT BENEFITS

- Excellent Durability and all weather resistant
- High Film Build
- Ease of Application – brush and spray
- Good flow and Levelling
- Excellent Adhesion and Inter-coat Adhesion
- High Gloss Finish in Large range of Colours
- Ideal for Application on new or previously painted surfaces
- Touch dry in 1 hour

### SURFACE PREPARATION

New Surfaces: Surface/s must be thoroughly clean, dry and in sound condition before painting.

**Iron and Steel Surfaces:** Apply one coat of Steel Cladd Industrial QD Red Oxide Primer followed by two coats of Steel Cladd Truck and Tractor High Build Enamel.

**Previously Painted Surfaces:** If painted surfaces are in deteriorated condition it needs to be stripped to bare metal. Apply one coat of Steel Cladd QD Red Oxide Primer followed by two coats of Steel Cladd Truck and Tractor High Build Enamel

If painted surfaces are in sound condition, light sand and apply two coats of Steel Cladd Truck and Tractor High Build Enamel.

### APPLICATION

Stir the contents thoroughly before use. This product should be applied without thinning. For consistency, ensure that batch numbers are the same on ALL cans. Apply this product with a paintbrush or spray gun and allow +/- 4 hours drying time between coats. Allow paint to fully cure,

(hard dry) for 7 days before attempting to clean the surface. Do not apply when rain is imminent. Clean tools (brushes & rollers) with QD thinners immediately after use.

### COLOUR RANGE

Available in White and standard colours.

### SPREADING RATE

This product will cover approximately-6-8m<sup>2</sup> /litre, depending on surface porosity.

### TECHNICAL DATA

Type	Modified Alkyd
Finish	High Gloss
Drying Time @ 25°C	Touch Dry:1 Hour Hard Dry :4 Hours
Re-coating Time	4 Hours
Viscosity	85- 95 secs F4Cup
Specific Gravity	1.10kg / litre
Storage	Dry and Cool area
Pack Size	1Lt, 5Lt

### PRECAUTIONS

Do not apply if rain is imminent.  
Apply at an ambient temperature of 5 to 35°C.  
Keep out of reach of children.  
Wash hands thoroughly after handling product.  
Wear face protection, protective gloves and consult a physician if necessary.

### TOOL CHECKLIST

Paintbrush & Paint Roller Trayset; Plastic Drop Sheet; Mutton Cloth; Sandpaper; Masking Tape; Crack filler; Paint Scraper; Stepladder, QD Thinners.

### QUALITY GUARANTEE

This product is quality guaranteed to last under normal conditions, provided that the "Instructions for Use" appearing on the reverse side of each can have been correctly followed by the customer.

The information contained in this data sheet is provided in good faith and correct to the best of our knowledge, but Steel Cladd reserves the right to change these specifications if deemed necessary.

